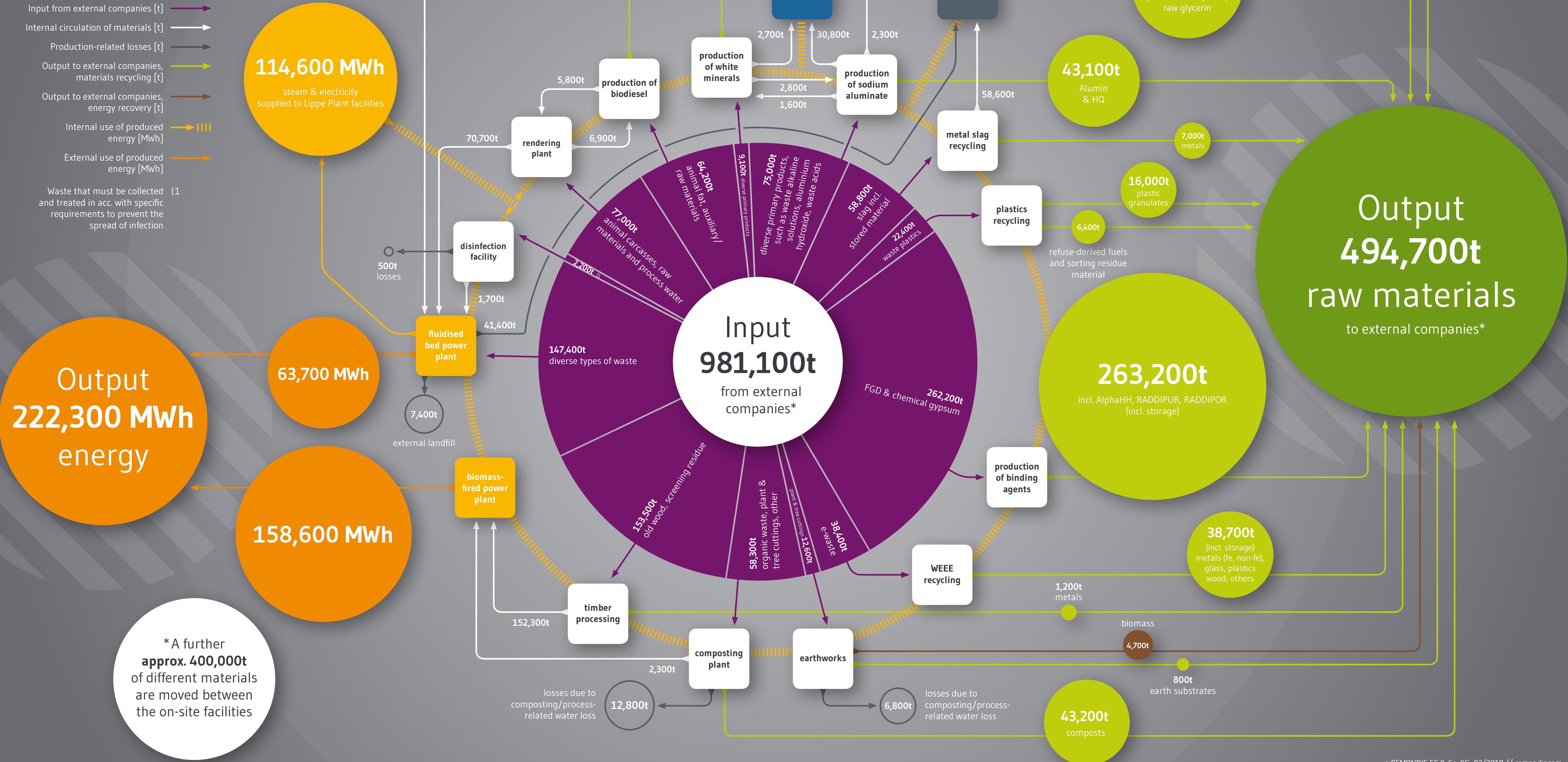


# The Lippe Plant – Services & Products

- Input from external companies [t]
- Internal circulation of materials [t]
- Production-related losses [t]
- Output to external companies, materials recycling [t]
- Output to external companies, energy recovery [t]
- Internal use of produced energy [MWh]
- External use of produced energy [MWh]
- Waste that must be collected (1) and treated in acc. with specific requirements to prevent the spread of infection



\*A further approx. 400,000t of different materials are moved between the on-site facilities